

HIGH IMPACT
POLYSTYRENE
(HIPS)

DIAMOND HI-861

Characteristics:

- High Impact
- Good Gloss
- Low Volatility
- Stress Cracking Resistant (Freon Resistant)

Processing:

- Extrusion

Applications:

Sheets and lamination of Freezers and deep Freezers, Plates, Glasses, Cup Dairy Packaging Products and House Hold Items etc.

Material Status

TYPICAL PROPERTIES	TEST METHOD	UNIT	VALUES
Mechanical Properties			
Tensile Strength at Yield / at break	ASTM D-638	kgf/cm ²	210
Tensile Elongation	ASTM D-638	%	50
Flexural Strength	ASTM D-790	kgf/cm ²	400
Izod Impact Strength	ASTM D-256	kg-cm/cm	11
Gardner Falling Dart	ASTM D-5420	In-lb	113
Thermal Properties			
Vicat Softening Temp	ASTM D-1525	°C	90
Heat Deflection Temp	ASTM D-648	°C	85
General Properties			
Melt Flow Rate MFR 200/5	ASTM D-1238	gm/10 min	4
Processing			
Specific Gravity	ASTM D - 792	23/23°C	1.04

Product Description	Diamond HI-861 is a High Impact Polystyrene grade with Opaque & matt finish surface. It gives excellent mechanical and heat resistance properties while providing with easy process ability and molding applications.
Processing	Although Polystyrene HI-861 can be processed by any method applicable to polystyrene based plastic, it is best suitable for injection molding and extrusion molding. The melt temperatures should not exceed 260 °C.
Product Safety	During processing of Polystyrene HI-861, small quantity of Styrene Monomer may be released into the atmosphere. At styrene vapor concentrations below 20 ppm, no negative health effects are expected. In our experience, the concentration of styrene does not exceed 1 ppm in good ventilate workplace.
Form supplied & Storage	Polystyrene HI-861 is supplied as cylindrical shaped granules. It has to be kept in its original containers in a dry, cool place. Avoid direct exposure to sunlight. PS HI-861 can also be stored in silos.
Food Legislation	If used unmodified and under appropriated processing conditions, Polystyrene HI-861 conforms with FDA title 21 CFR section 177.1640 regarding the use of in food contact articles. Diamond Polystyrene is also approved by PCSIR (Pakistan Council of Scientific & Industrial Research).
Environmental	Diamond polystyrene resins can be recycled. Adequate ventilation should be used during processing. Diamond Polystyrene must not be dispose of to landfill or incineration as per government laws and regulations.

Note:

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